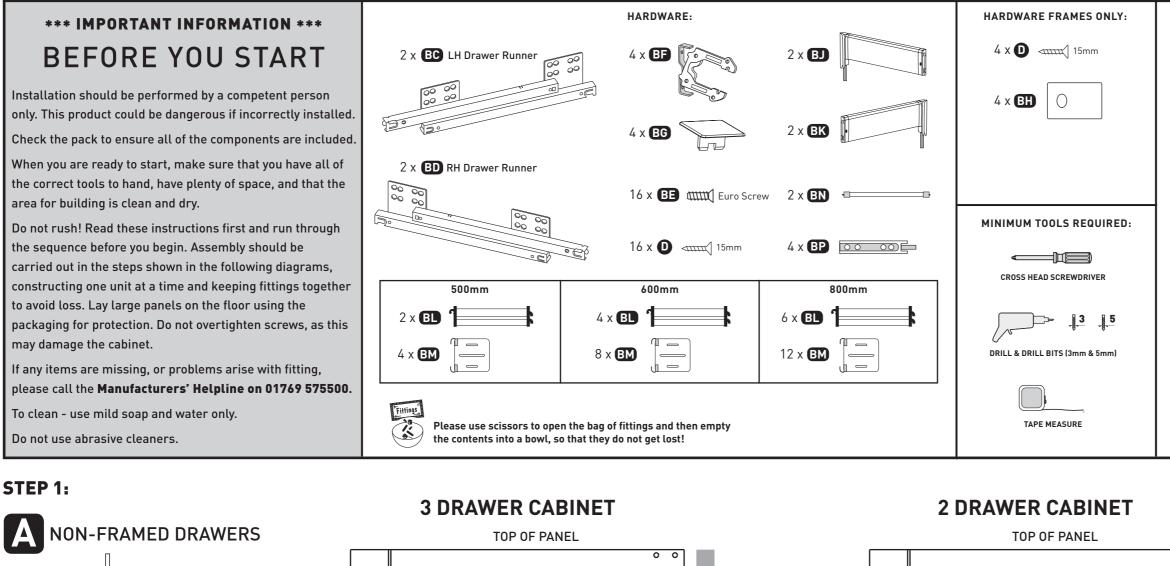
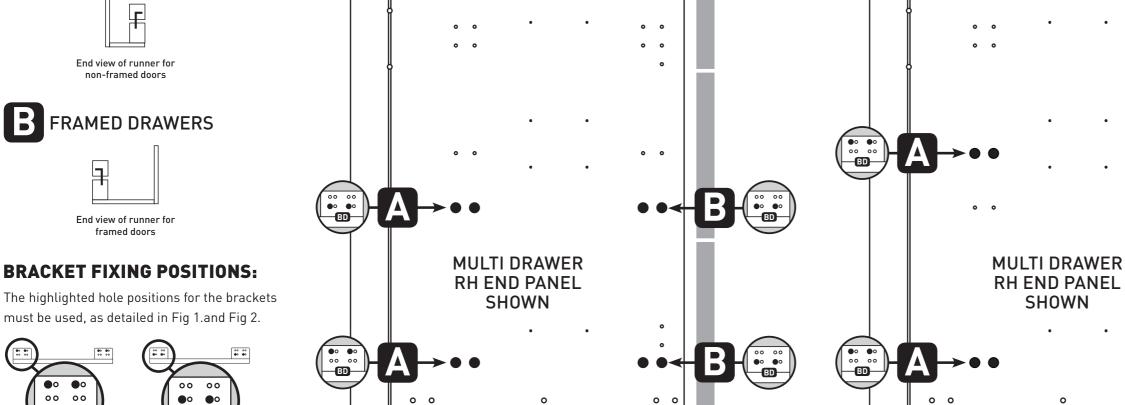
ASSEMBLY GUIDE

500 - 800mm PAN DRAWERS (NON-FRAMED & FRAMED)



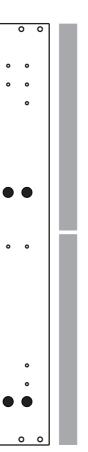


FIGURE, 2

SHOWN

CSS 1623 07/15

DRAWER BOX: 3 0 N (4)(2) These items are pre-assembled $1 \times (1)$ LH drawer side $1 \times (2)$ RH drawer side 1 x (3) Metal Drawer Back 1 x (4) Drawer Base There will be 2 drawer boxes in this pack



STEP 2:

Before fitting the drawer runners to the end panels, you will need to fully extend the runners, to confirm that you have a left and right hand pair.

If you have purchased these pan drawers as part of a 3 drawer cabinet, you should refer to the fitting information shown in Fig 1. This will need to be fitted in conjunction with the separate top drawer you have purchased.

If you have purchased these pan drawers for a 2 pan drawer cabinet, you should refer to the fitting information shown in Fig 2.

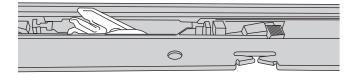
In either case, fix the RH runner, as shown, to the RH end panel, using 4 x BE screws, and then repeat for the LH runners on the LH end panel.

It is recommended that you fit the pan drawers first, in a 3 drawer cabinet, to ease construction.

STEP 3:

Turn drawer upside down and ensure both white plastic forks are set to the factory default position as shown below.

Reset the forks if they have moved to the opposite position (this will require firm pressure).



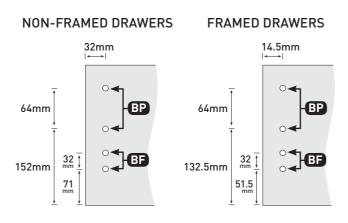
Turn the drawer the correct way up. Fully extend the drawer runners. Sit drawer sides on top of the extended drawer runners. Push drawer into cabinet until it 'clicks' into position.

NOTE: It will be necessary to remove the drawer to fix the components in **STEP 7**, and then re-fit once complete. Pressure at the back of the runner may be required, in this instance, in order to 'click' the drawer into position.

STEP 4:

Depending on the fascia range you have chosen the correct fixing positions may already be marked on the drawer fronts.

Some ranges are pre-marked with different positions. If necessary mark and drill four holes **8mm deep** at **3mm diameter** in reverse side of drawer front.



NOTE: Depending on the fascia range chosen you may have some unused pre-drilled holes on the reverse of the drawer front.

STEP 5:

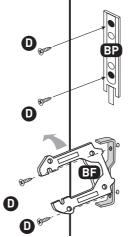
Twist the plastic part of **BF** anticlockwise to reveal the holes (if the plastic and metal parts have become separated, simply join them back together).

Position **BF** on the reverse side of the drawer front and secure using screws **D**. Twist the plastic part of **BF** clockwise to lock into position.

Identify both left and right hand drawer extensions **BJ** and **BK**.

Remove plastic drawer front securing plates **BP** from front ends of drawer side extensions by holding **'extended pull tab'** and pulling downwards to withdraw.

Now fit **BP** above **BF**, (keeping 'pull tabs' at the bottom) using 2 x screws **D** each, through the top and bottom holes only.



STEP 7:

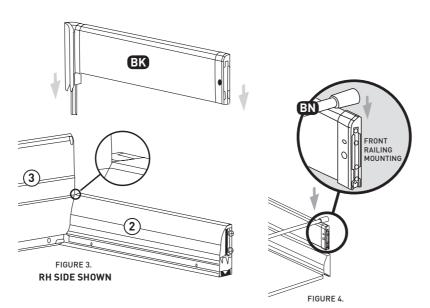
Note: The fitting of parts (E), (B), (B), (B) and (EN) should be completed only once the drawer front has been secured to the drawer sides.

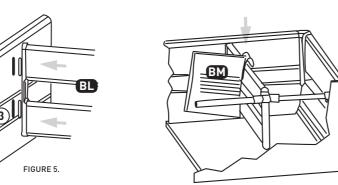
With the drawer front secured, slide parts (B) and (BK) into position as shown in Fig 3, ensuring that they are secured to both the metal drawer back (3), and the drawer front securing plates (BP).

Identify Front Rail (IN) which has spring loaded ends. Secure Front Rail to front of drawer side extensions by pushing downwards as shown in Fig 4. Spring loaded ends will engage with small recessed slots.

Identify centre divider **BL**. Ease locating lugs into Metal Back Panel (3) and centralise curved moulding over Front Rail **EN**. Push down to engage (see Fig.5)

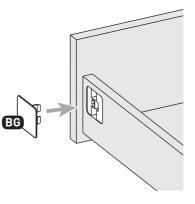
Place adjustable divider **BM** to required position within drawer unit, and secure to centre divider (with large curved moulding at top) by firmly pushing downwards to engage (see Fig.6)





STEP 8:

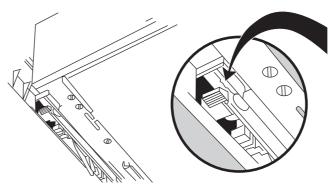
Once any adjustments have been made, the drawer front must be locked into place by fitting the locking plates BG, as shown.



STEP 9:

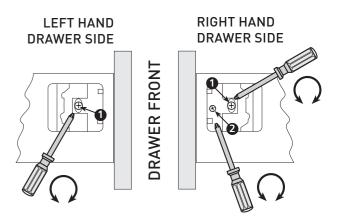
Fast assembly system for quick fixing or removal.

To remove drawers push up both black/grey tabs together (located underneath both sides of drawer near the front) while pulling out from carcase.



STEP 6:

Push drawer front connectors into white plastic part of drawer box sides until it locks into position.



For **Vertical adjustment**, loosen screws **1** adjust Drawer front to desired position, re-tighten screws **1**.

For **Horizontal adjustment**, turn screw **2** clockwise or anticlockwise for required positioning.

NOTE: Screw ② is only present in the RH drawer side.

STEP 10:

FRAMED DRAWERS ONLY:

Fit drawer stops **BP** to the inside of the left and right hand sides of the frame, to achieve correct positioning of the drawer front, when closed.

